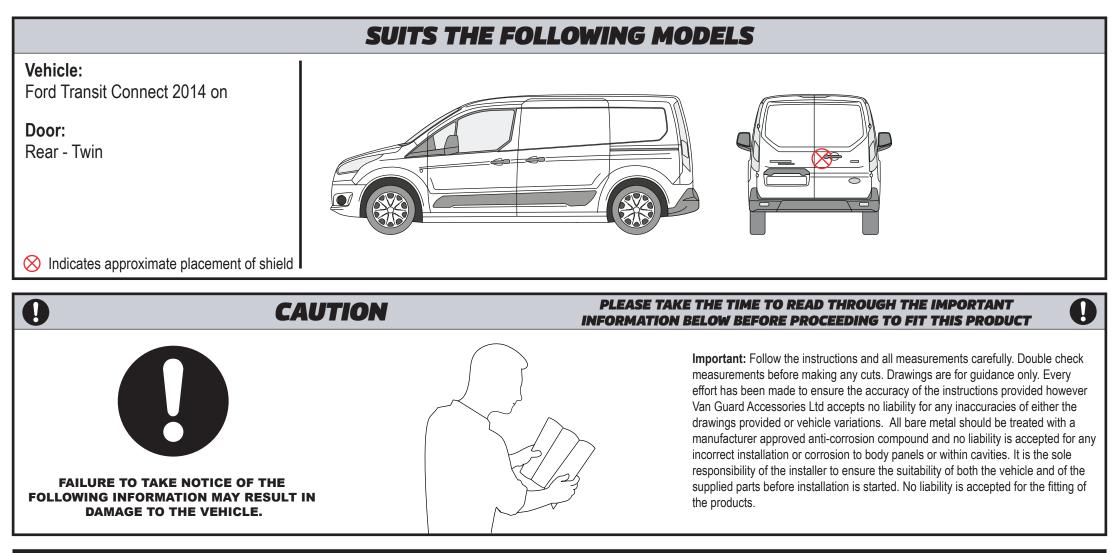
# IN9393 External Shield - Twin Rear Door

#### THANK YOU FOR PURCHASING A VAN GUARD EXTERNAL SHIELD

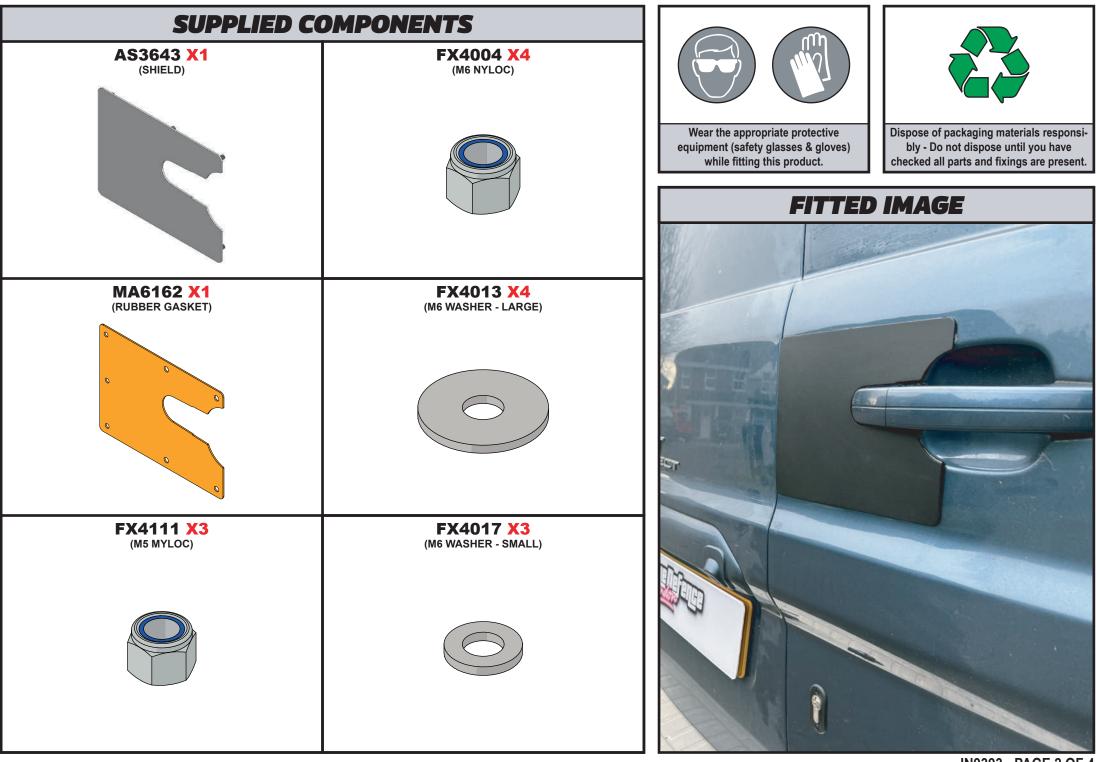


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### **1. REMOVAL OF THE DOOR PANEL**

## **2. POSITIONING THE SHIELD**

Remove door panel by removing the panel clips, to remove clips pull out the centres.
Carefully remove the sound proofing from under the door panel.

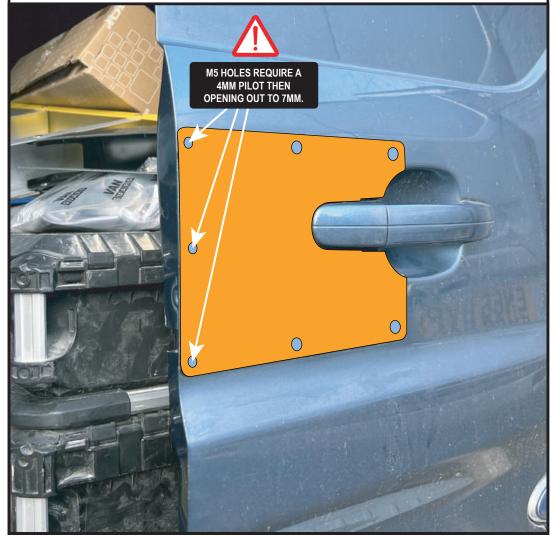


**1.** Protect the area of the door where the shield will be fitted with masking tape.

**2.** Use the rubber gasket as a template to mark the hole positons. Make sure the gasket is orientated correctly with the yellow backing facing you. The rubber gasket is profiled 1.5mm smaller than the shield so it needs to be offset 1.5mm from the edge of the door.

**3.** Mark down the eight hole centres.

**4. With the door open**, carefully drill the fixings holes, using a 4mm pilot then opening the 4 x M6 holes to 8mm and the 3 x M5 holes to 7mm. Remove any swarf and treat bare metal with anti-corrosion spray.



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#### **3. FITTING THE SHIELD**

Stick the rubber gasket to the outer shield and then place the shield in position. Secure in place with the 3 x M5 nyloc nuts and 3 x small washers on the edge of the door and the 4 x M6 nyloc nuts and 4 x large washers on the remaining studs. Take care not to overtighten the nuts, tighten M5 to 4NM & M6 to 9Nm. Once fitted, refit the door panel.

