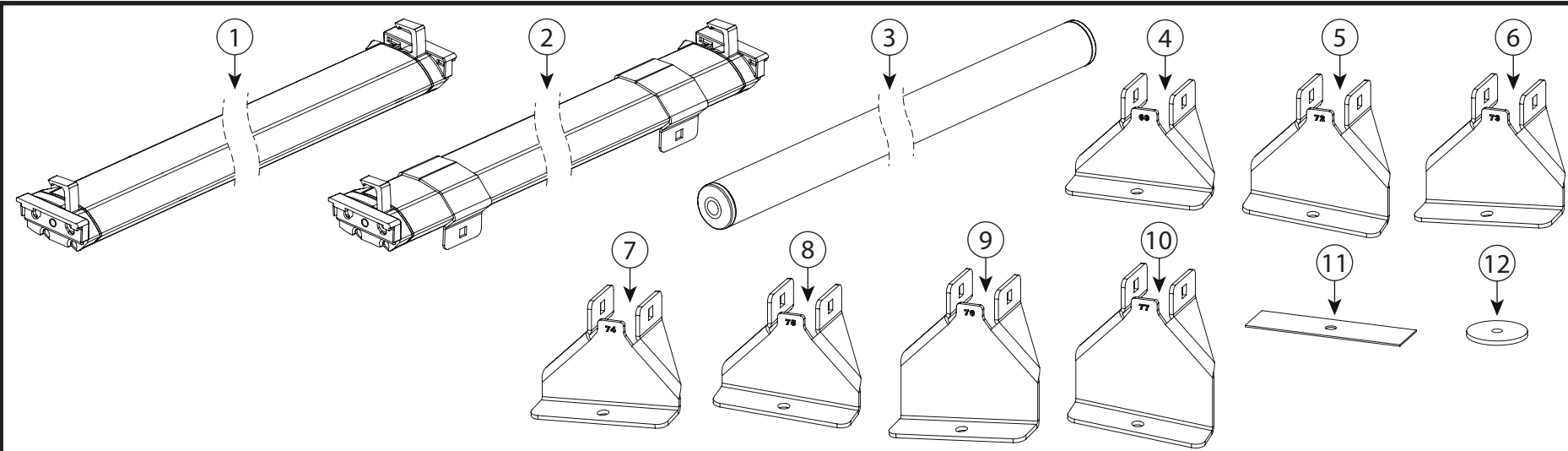
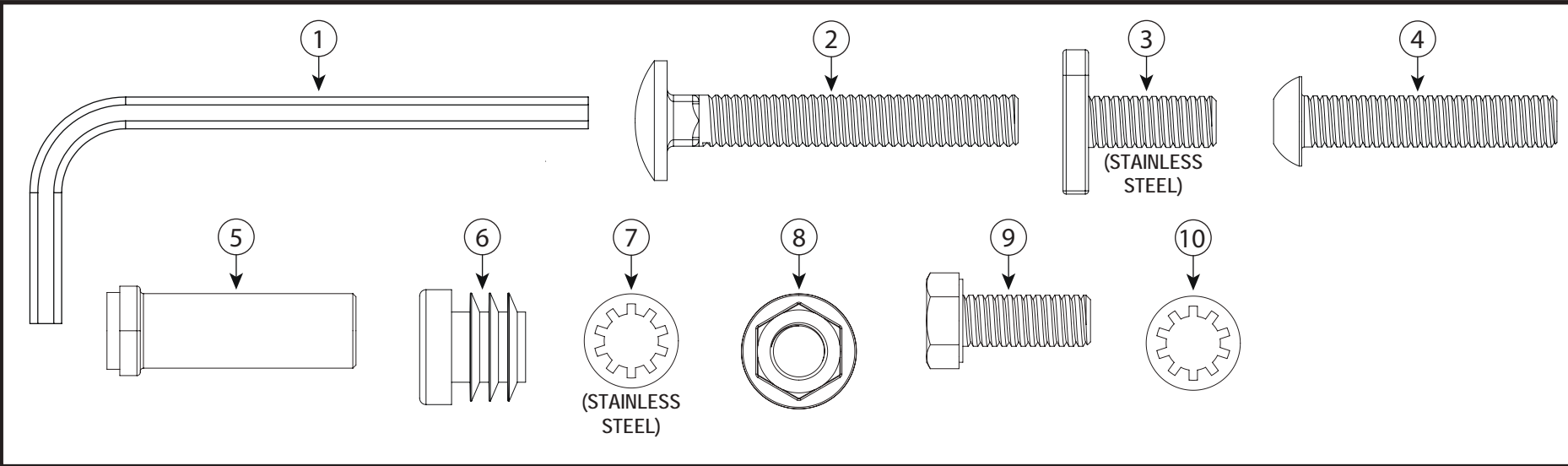


IN8020 **ULTI Rack**



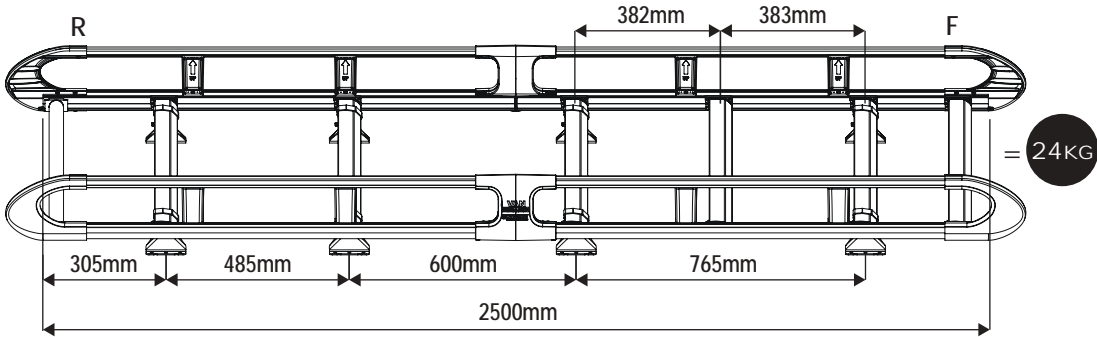
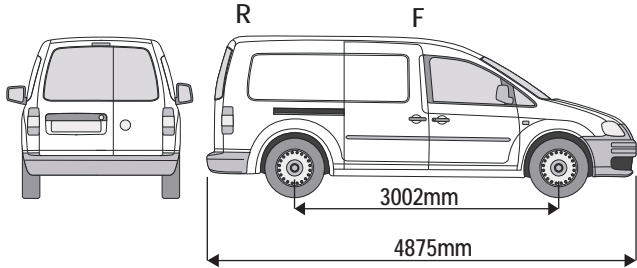
#	PART NO.	QTY
1	AS3001	2
2	AS3002	4
3	AS3158	1
4	ME0069	2
5	ME0072	1
6	ME0073	1
7	ME0074	1
8	ME0075	1
9	ME0076	1
10	ME0077	1
11	MA6018	8
12	MA6025	8



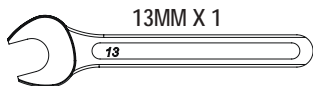
#	PART NO.	QTY
1	FX4008 (M8)	1
2	FX4027 (M8X55)	8
3	FX4139 (M8X20)	2
4	FX4001 (M8X40)	2
5	FX4007	2
6	MA6007	4
7	FX4036 (M8)	2
8	FX4011 (M8)	8
9	FX4018 (M8X20)	8
10	FX4019 (M8)	8

VGUR-048

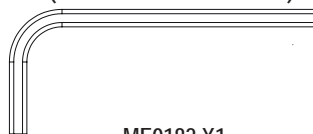
Vehicle:
Volkswagen Caddy: 2010 on
Wheel Base: Maxi (L2)
Roof Height: Standard (H1)
Rear Doors: Twin



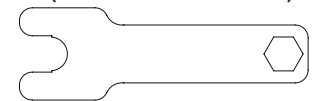
TOOLS REQUIRED



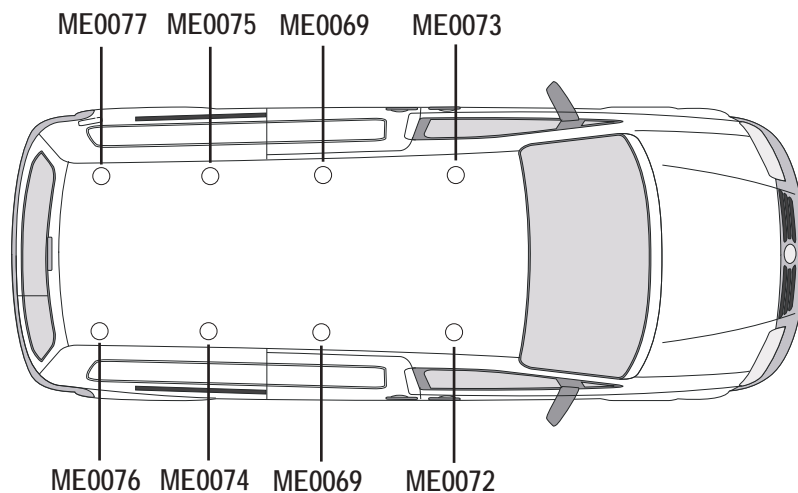
FX4008 (M8) X1
(SUPPLIED IN FIXING KIT)



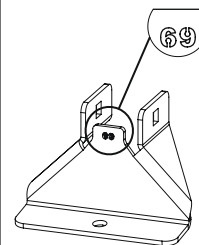
ME0182 X1
(SUPPLIED IN FIXING KIT)



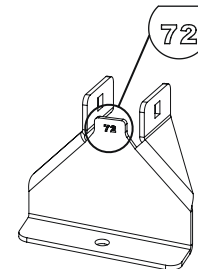
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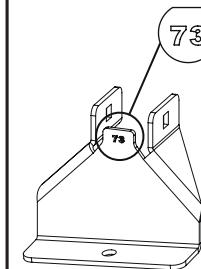
ME0069



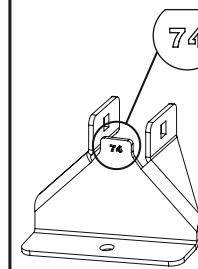
ME0072



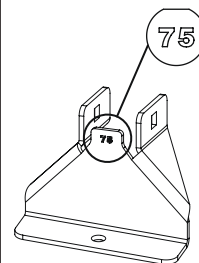
ME0073



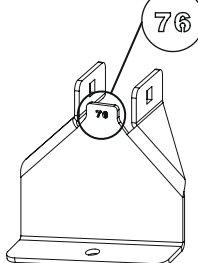
ME0074



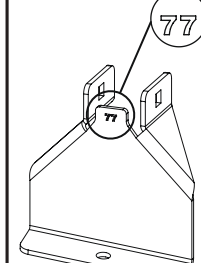
ME0075



ME0076

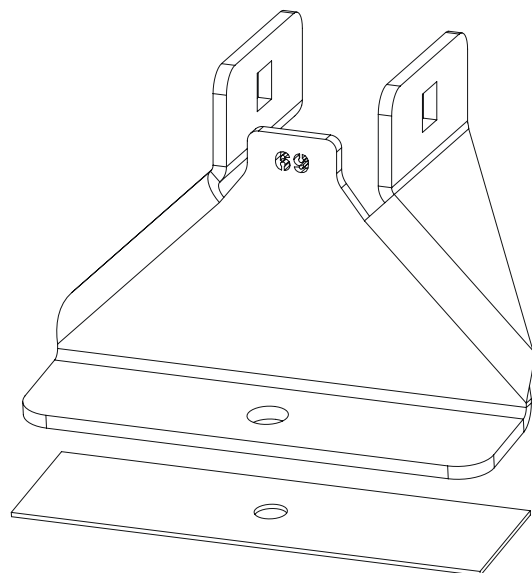


ME0077



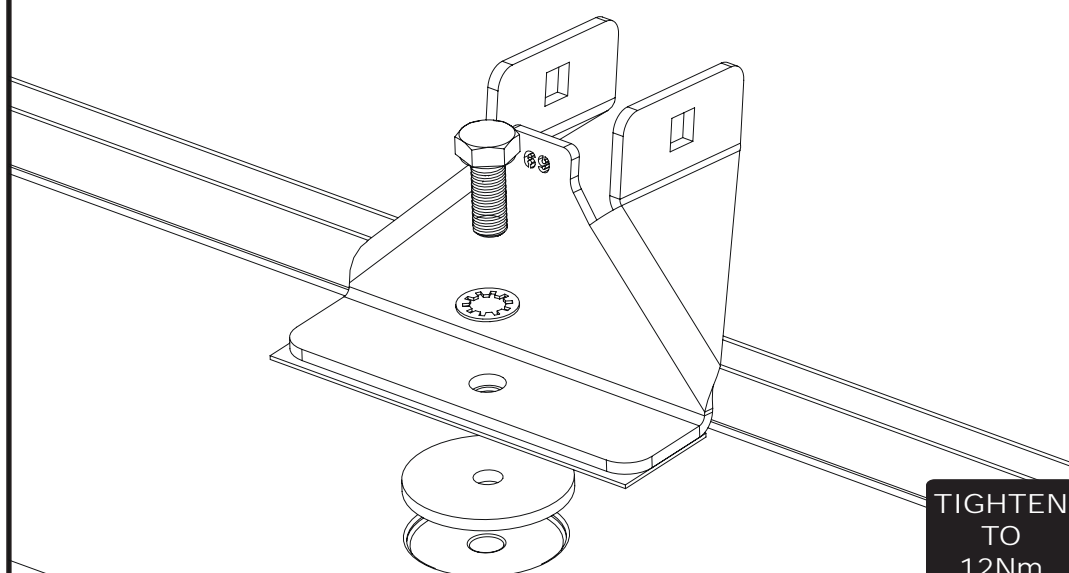
2

Stick rubber pads to the underside of the roof brackets.

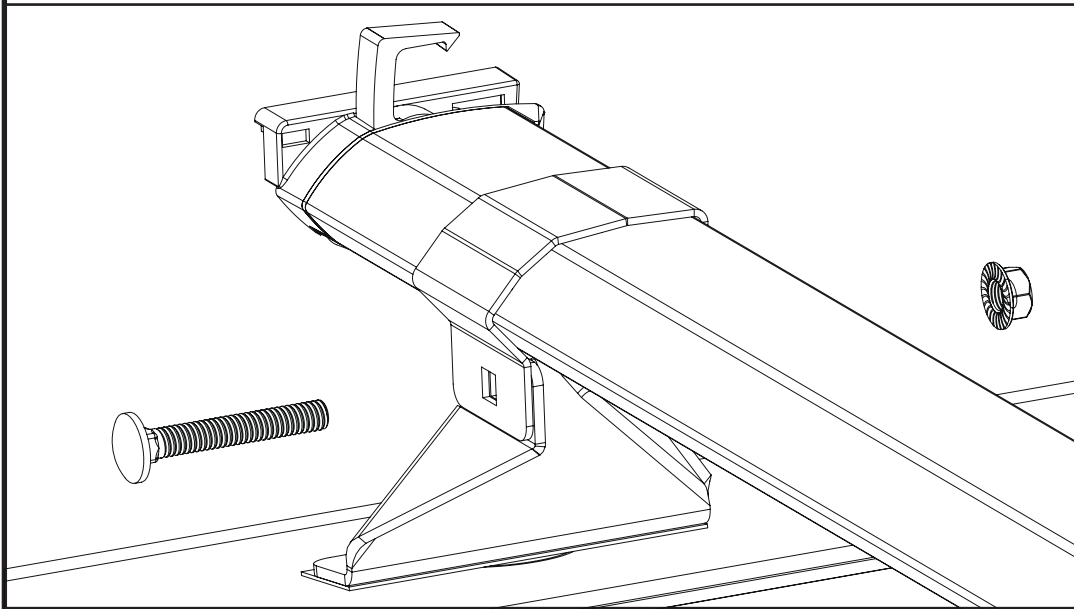


3

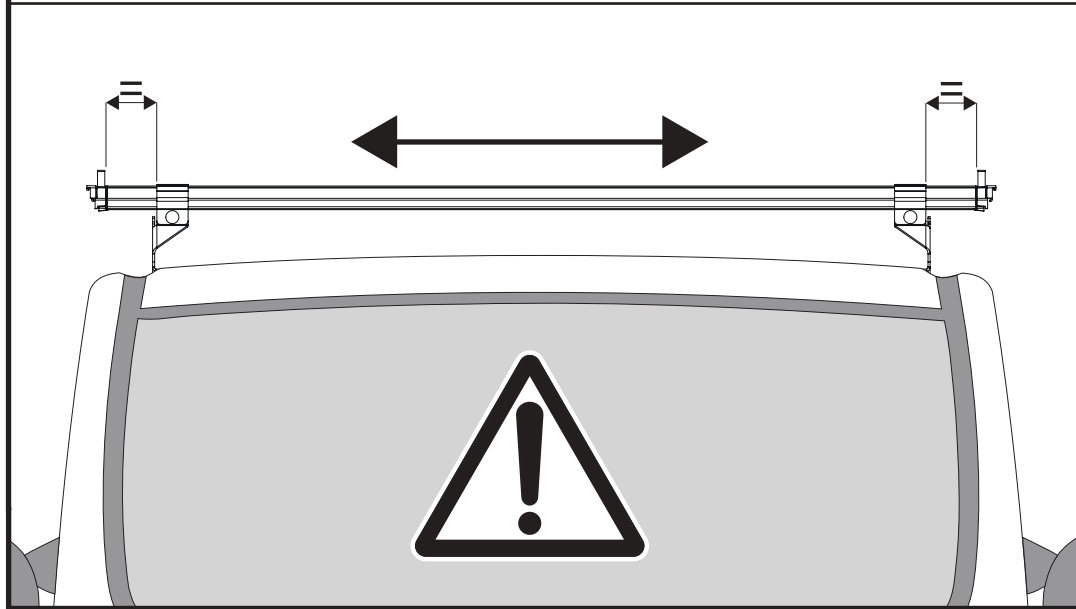
Remove roof plugs to reveal the vehicles fixing points and place rubber washers into the indent. Secure the roof brackets to the fixing points using M8x20 hex bolts and M8 shakeproof washers.



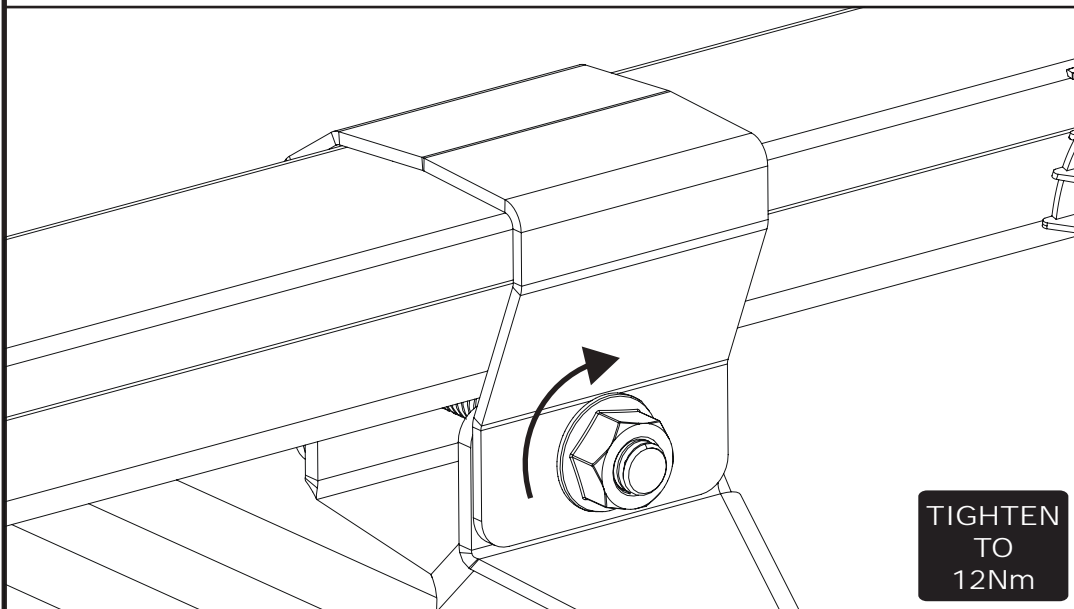
- 4** Loosely secure roof bars to the roof brackets using M8x55 coach bolts and M8 flange nuts.



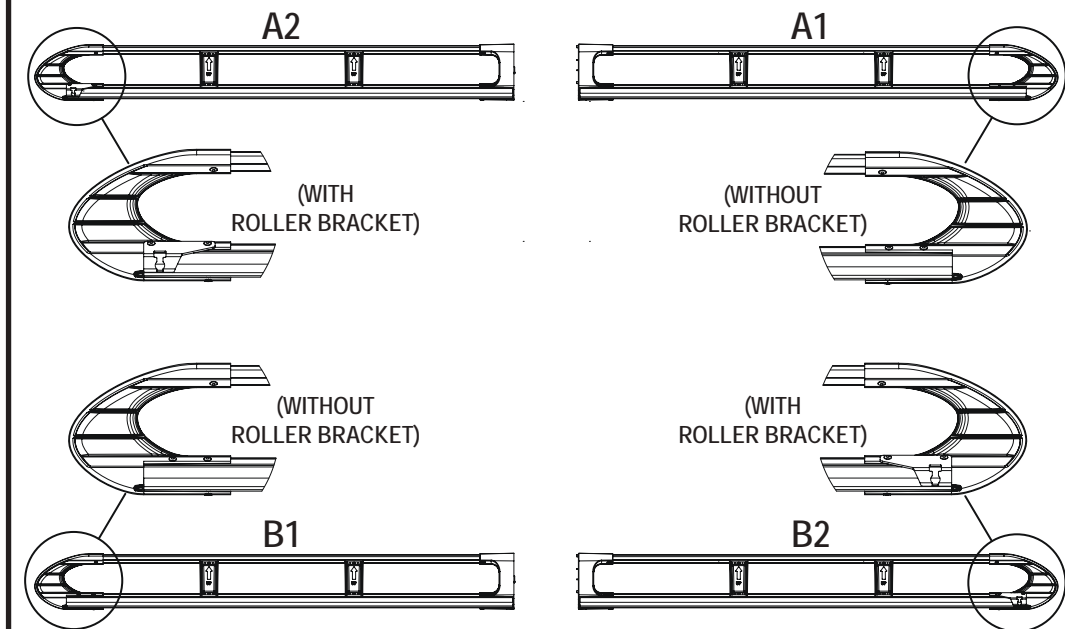
- 5** Adjust the roof bars to ensure that they're evenly spaced on the vehicle.



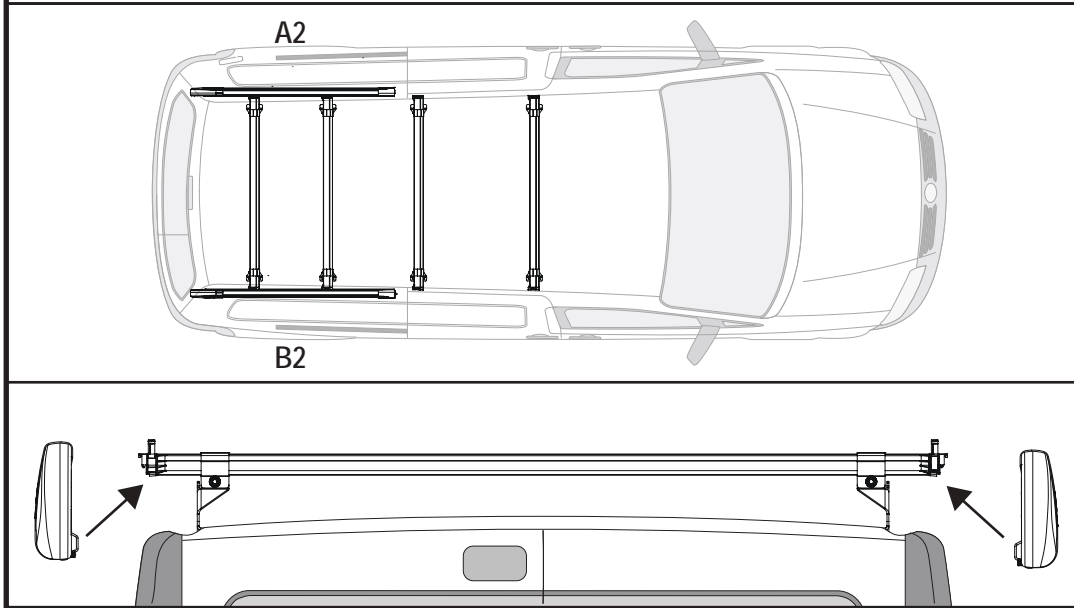
- 6** Tighten the M8 flange nuts.



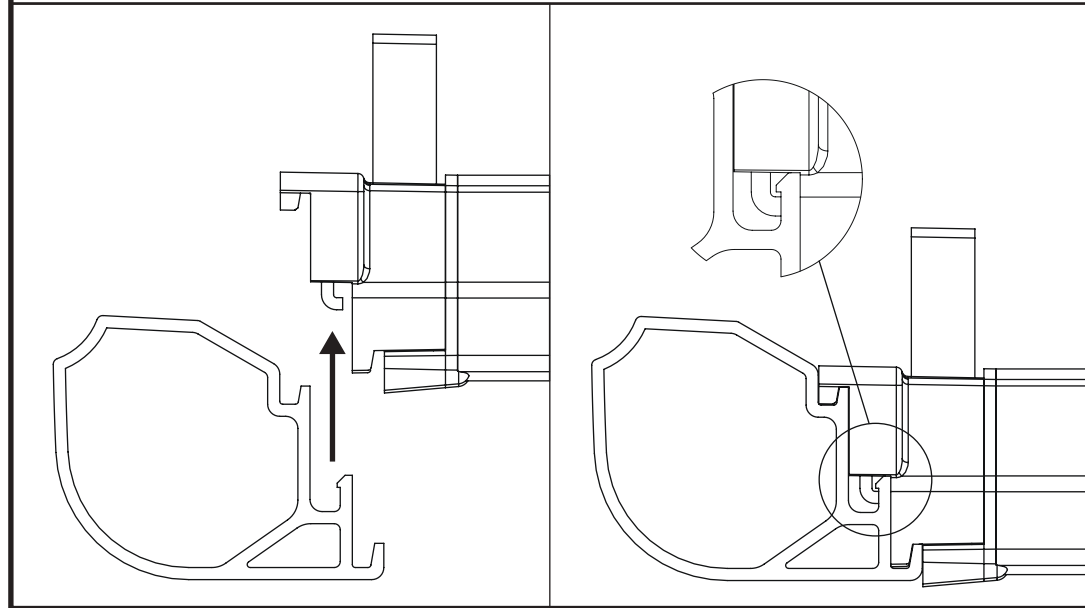
7.1



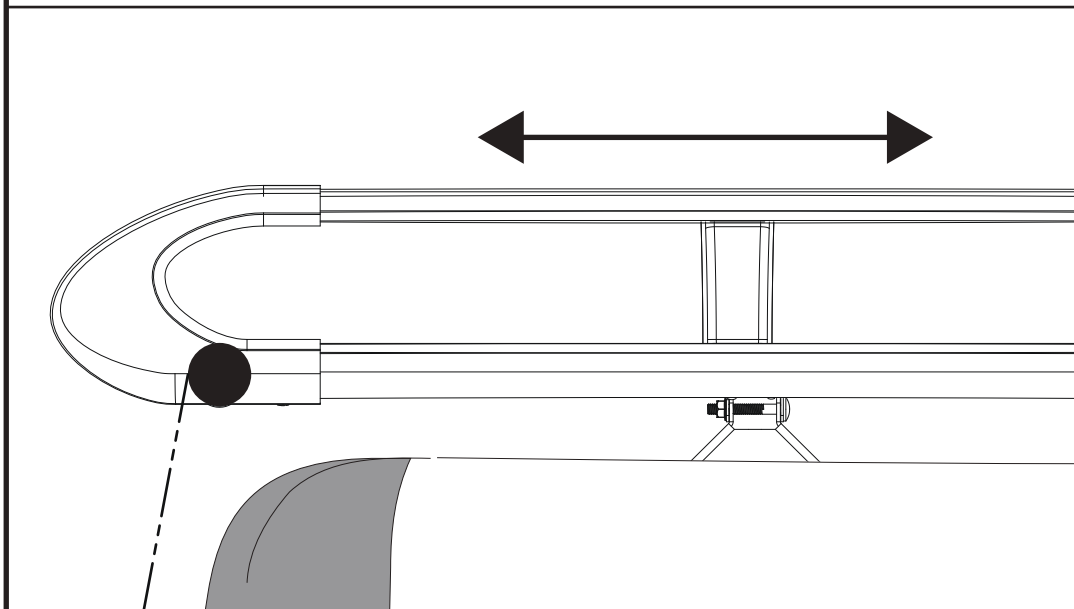
7.2 Lift the rear side rail sections into position (A2 & B2). Ensure that the side rails are connected to the roof bars correctly as per step 7.3.



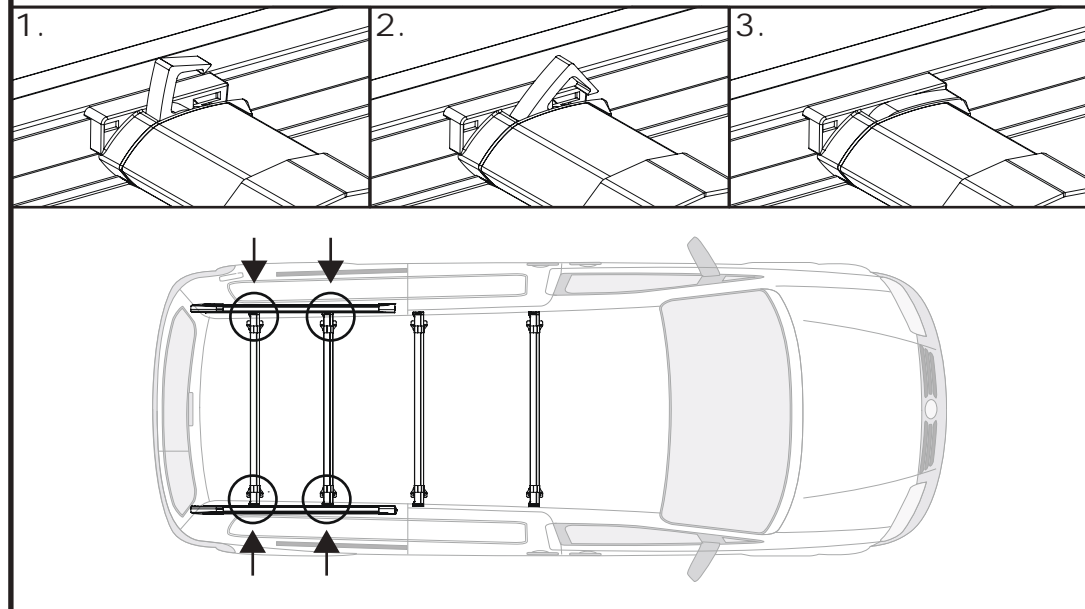
7.3



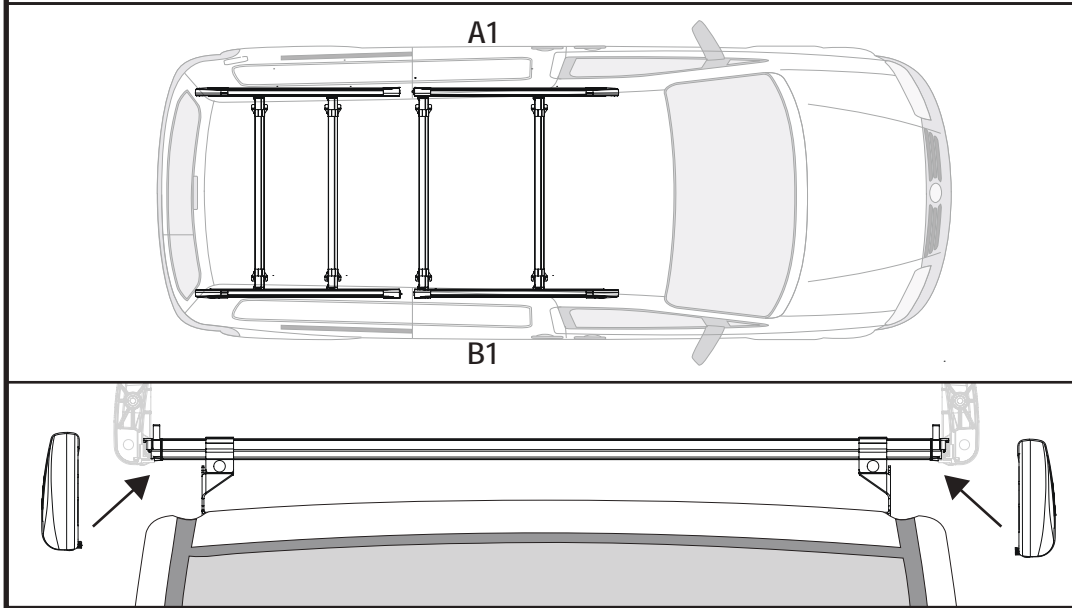
8 Adjust the position of the rear side rails to suit the rear roller.



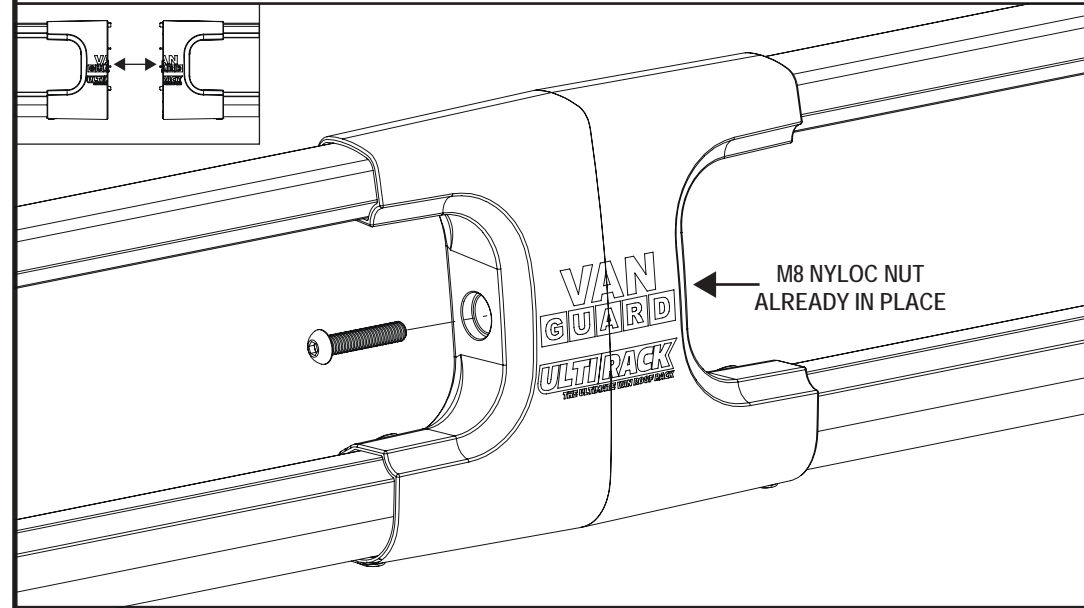
9 Push on the lever to secure the 2X rear fixed roof bars into position.



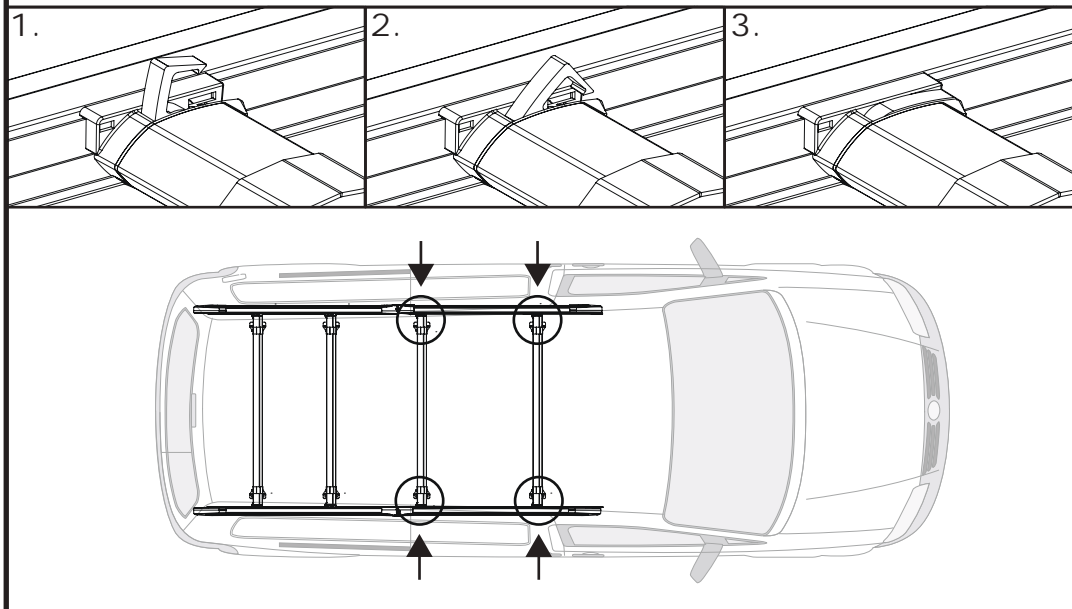
- 10** Lift the front side rail sections into position (A1 & B1). Ensure that the side rails are connected to the roof bars correctly as per step 7.3.



- 11** Slide the front side rail upto the rear side rail and secure together using 1X M8x40 button bolt. Tighten using the supplied tool (FX4008). Repeat for the other side.

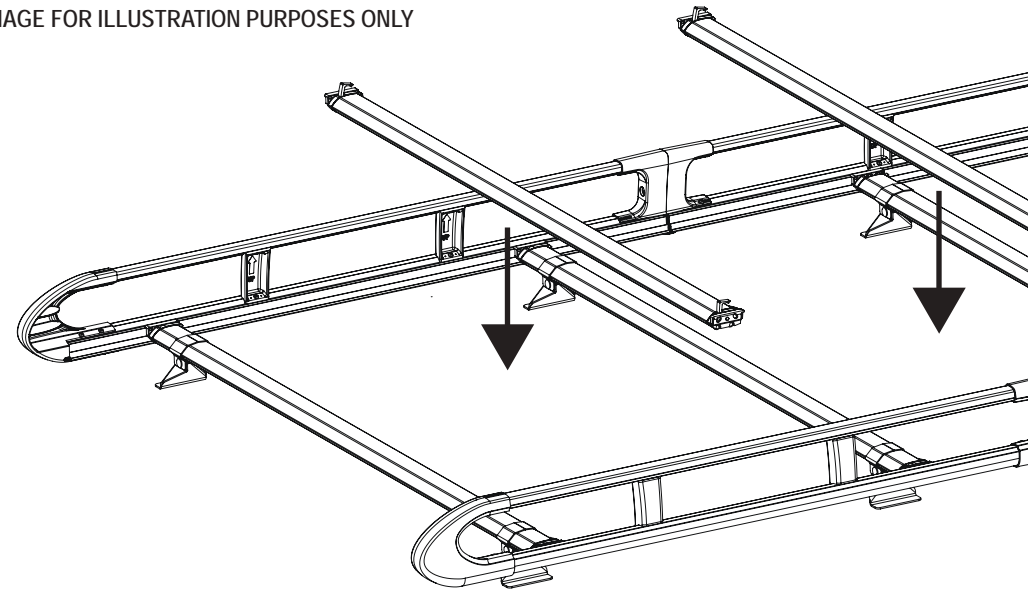


- 12** Push on the lever to secure the 2X front fixed roof bars into position.

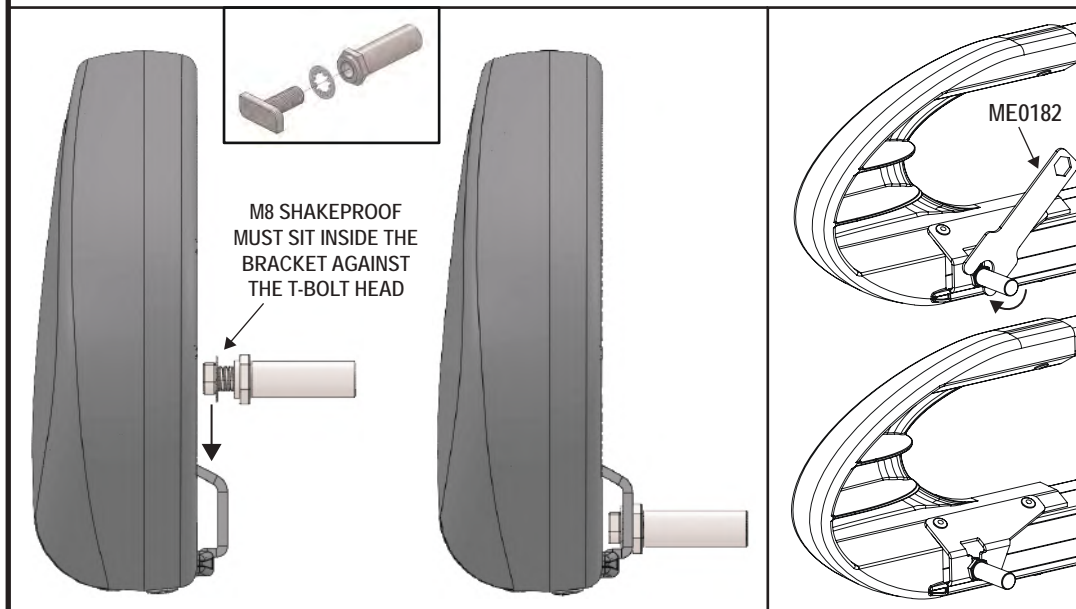


- 13** Place the remaining roof bars into position. See page 2 for the recommended distances between the roof bars. Once in position push on the lever to secure in place.

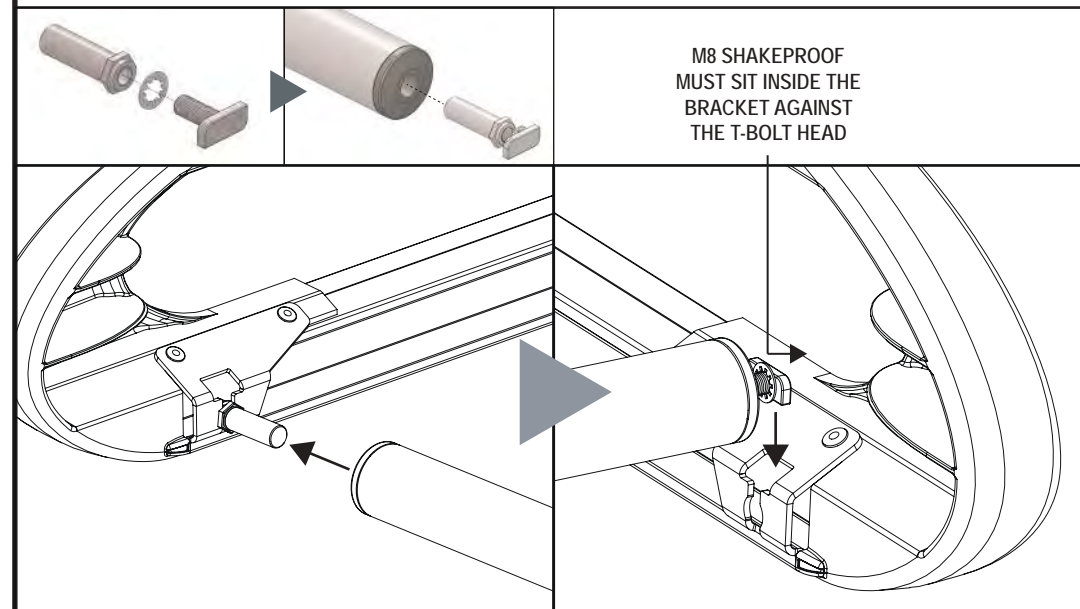
*IMAGE FOR ILLUSTRATION PURPOSES ONLY



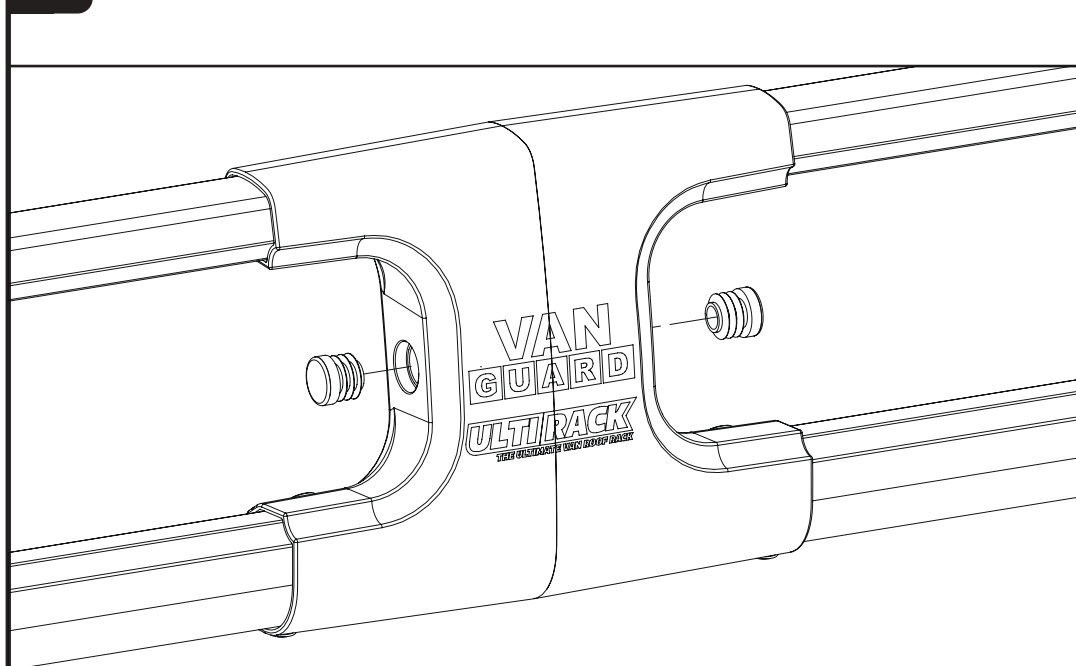
14 Secure the roller spigot to the **left hand roller bracket only** using a M8 t bolt (FX4139) and a M8 shakeproof washer. Ensure that the shakeproof is on the inside of the roller bracket and that the spigot sits flush / straight. Tighten using the supplied tool.



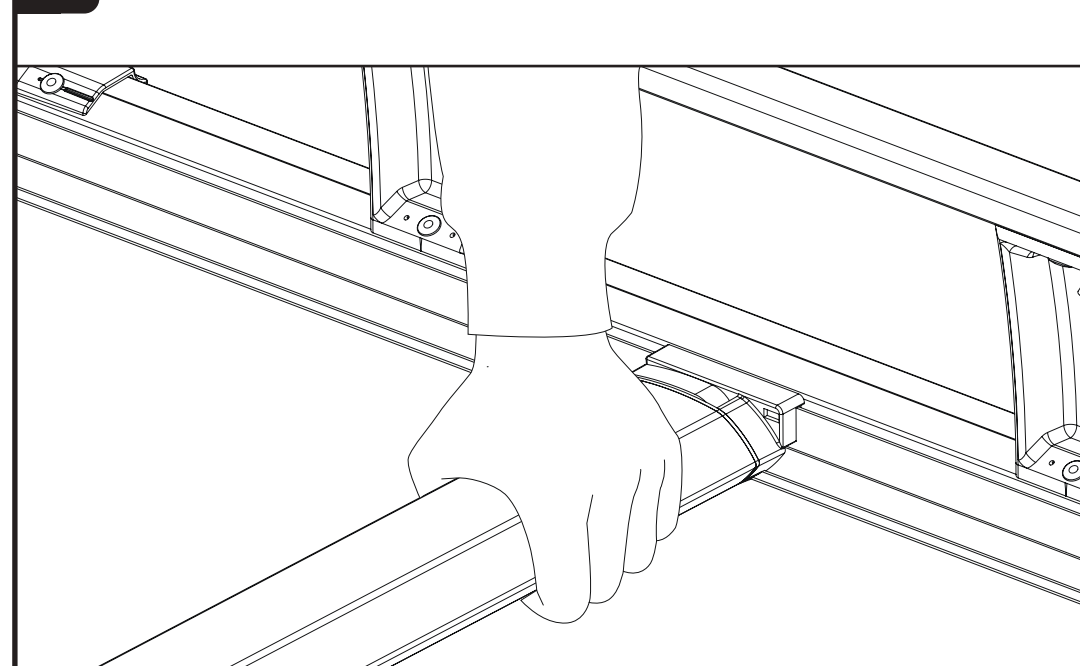
15 Assemble the roller spigot, M8 t bolt (FX4139) and M8 shakeproof washer together. Place the assembly into the roller. Slide the roller onto the spigot fitted in step 14, drop the other end into position and then tighten using the supplied tool (ME0182).



16 Push the plastic bungs into position (X4).



17 Check bars are fully secured.



18 Once the product has been fitted check fixings and parts to ensure they have been fully secured and tightened. Check fixings and parts at regular intervals. Any damaged or worn parts must be immediately removed from the vehicle and replaced.



NOTES:

Maximum load capacity: 100KG (Including rack weight - please refer to page 2.) (Maximum load must be in accordance with the vehicle manufacturer's load bearing capacity. Please refer to the vehicles handbook.). Regularly check all fixings and parts.

Retain these instructions for future reference. It is important that the end user receives this document.